

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$228.39	
12.0000	
0.0000	
0.0000	
\$228.39	
0.0000	

2741

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 487021
Ship Date 31Aug16 at 14:05 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1/ Our Order PEC-963241- 1 Your PO # 33469
STAINLESS STEEL FLAT BAR 17-4 STAINLESS
.50" x 2.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Net	Wt	Gr	LBS
1	PLANCHE R300C426642	153703	12 FT	1		41		60
TOTAL:			Tags 1	PCS 1	Net	Wt 41	Gr	LBS 60

***** SHIP WITH 963239 / 963240 *****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

THYSSENKRUPP MATERIAUX NA EFFECTUERONT LEUR
INVENTAIRE JEUDI & VENDREDI, LE 8 & 9 SEPT/2016
AUCUNE LIVRAISON NI RECEPTION NE SERA FAITE
PENDANT CES JOURS. LE BUREAU DES VENTES SERA OUVERT
THYSSENKRUPP MATERIALS NA WILL BE CONDUCTING THEIR
INVENTORY SEPT 8-9, 2016. NO SHIPMENTS/RECEIVING
WILL BE DONE. THE SALES OFFICE WILL REMAIN OPEN.
***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***

Spille-8-31

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Watt Lule

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 487021
Ship Date 31Aug16 at 14:05 From VFW
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Via VIM DELIVERY
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Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***
*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI
DE 8H30 A 12H00 ET DE 13H00 A 16H30.
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

SP/16-8-31

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 17-4 STAINLESS

.50" x 2.00" X 144.0000"

PART NO.

PO/Rel 33469

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel ou les données résultent


Certificate of Mill Test Results

BL VIM-487021-001

31Aug16

Pg 1/1

de l'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: LUCY TRUGLIO

		Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade		No.: / Nr.: Nr.:											
		EN 10204:2004 / 3.1		0000085487											
Böllinghaus Portugal Aços Especiais, SA DIN EN ISO 9001:2008 TUV CERT No. 01 100 030458		Unsere innere Verweisung / Our Int. Ref / N° ref int		Datum / Date / Data											
		5600017346 000040		19.12.2012											
Normen / Standards / Normas															
AISI 630/17-4PH, tol. acc. to ASTM A370-11a, A564/A564M-10, ASTM F899-11, ASTM E 370, ASTM A484/484-11, specifications acc. to: AMS 5643R, ASME SA564, ASME SA 370, out of square acc. to point 6.6 of EN 10058:2003															
Kunde / Customer / Cliente			Endgültiger Kunde / Final Customer / Cliente Final												
Comprador Inoxidable Inc. 3835 Cypress Drive, Suite 207 94954 Petaluma CA			Copper & Brass 8001 Thyssenkrupp Parkway 43819 Northwood, OH												
Bestell Nr./Order Nr./ Enc.Nr. 54410			Bestell Nr./Order Nr./ Enc.Nr. 5400158684.9												
Prüfgegenstand / Product / Produto		Gewicht / Weight / Peso		Bunde / Bundle / Atados											
AISI T630 FLAT 2 x 1/2"		1,993 lb		01											
Werkstoff-Nr. Material-no. Qualidade 1.4542		Werkstoff-Normbezeichnung / Material standard grade / Norma do material 630													
Beschreibung / Description / Descrição															
Stainless steel flat bars, hot rolled, heat treated, straightened, pickled. ITEM NO:SSREC00132 US DFAR 252.226-7014: MELT SOURCE: Germany / MFG: Portugal.															
Schmelzen Nr. Cast nr. / Fundo nr.															
Chemische Analyse in % / Chemical composition in % / Análise química em %															
426642 EAF	C:	0.024	Si:	0.430	Mn:	0.670	P:	0.018	S:	0.001	Cr:	15.120	Ni:	4.420	
	Mo:	0.100	Co:	0.036	Cu:	3.050	N:	0.019	Ti:	0.001	Nb:	0.250	Ta:	0.000	
Proben Nr. Test no. Amostra no.	ASTM E399		ASTM A370												
	Kerbschlagarbeit Impact Test Resiliência [Charpy V]		Streckgrenze Yield point Tensão limite Rp 0.2 %		Dehngrenze 1% point Limite de extensão Rp 1.0%		Zugfestigkeit Tensile strength Tensão de ruptura Rm		Dehnung Elongation Alongamento A (A50-50mm)		Einschnürung Reduction of area Coef. Estricção Z (A50-50mm)				
	[J]		[Ksi]		[Ksi]		[Ksi]		[%]		[%]				
	3030597.01.01		186.2		201.2		202.5		10.6		52.4				
Visuelle Kontrolle Visual inspection Inspeção visual		ASTM E370 Hardness Dureza [HB]		Korrosionsbeständigkeit IC Test Corrosão Intermetálica		Wärmebehandlung Heat treatment Tratamento térmico Solution Annealed 1900°F (1040°C) (8 hrs)									
ASTM A484 Maßkontrolle Dimensional inspection Inspeção dimensional		AMS 2315 Mikroskopische Untersuchung Micrographic Test Ferrete content		Werkstoffverständiger Quality Control Representative Inspector da Qualidade		Alterungsbehandlung Aging Treatment Ensaio de envelhecimento									
Verwechselungsprüfung Test of identity Teste de identificação		Makroskopische Untersuchung Macrographic test Material free from segregation defects.		David Reis		408 H900 (900°F(482°C), 1Hour) Cool in air									
Bemerkungen / Remarks / Observações						Böllinghaus Portugal - Aços Especiais, SA									
Micrographic test: approved. Material is free of mercury contamination, no weld repair done. Material is free of radiation contamination.						Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht. We confirm that this material meets the specification according to the mentioned standards. Confirmamos que este material respeita as especificações de acordo com as normas referidas.									

129 L PP

From: ThyssenKrupp Materials NA

Cust. VIMETAL PECKOVER

CstAr

Wgt.: 488.000 LB

Del.: 2402572651

CstOr VIM-621201 (WO 120

Date 07/06/2013



John L. Zambotti

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M174B.500X2.00

DATE 16/08/31

PO/BATCH NO 33469/135545

MATERIAL CERT REC'D yes
 QUANTITY RECEIVED 12.3'
 QUANTITY INSPECTED 12.3'
 QUANTITY REJECTED _____

THICKNESS ORDERED .500
 THICKNESS RECEIVED .495
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	M174
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	.495
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	HEAT# 426692
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	M174B.500X2.00
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	M135545
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW			
	HRC	HRB	DUR A
TYPE OF MATERIAL			
SIZE OF TEST SAMPLE			
HARDNESS / DUROMETER READING			

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>DAS</u>	SIGNED OFF BY _____		
DATE <u>16/08/31</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33469**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 1 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

30
AUG 29 2016

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	9/7/2016 Yes 9/7/2016		12.00 f	\$8.25	\$99.00
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$99.00
2	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	9/7/2016 Yes 9/7/2016		12.00 f	\$11.04	\$132.50
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$132.50

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO33469

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 2 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M6061T6B30000X01.500	6061-T6 Bar 3.00 x 1.50	9/7/2016	12.00	\$12.50	\$150.00
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$150.00

4	M6061T6R0.563	6061-T6 ROUND BAR .563	9/7/2016	36.00	\$1.53	\$55.00
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$55.00

5	M6061T6R1.500	6061-T6 Round Bar 1.50	9/7/2016	12.00	\$5.42	\$65.00
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33469**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 3 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Total: \$65.00

6	M6061T6R3.500	6061 RD bar 3.50	9/7/2016	12.00	\$25.50	\$306.00
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$306.00

7	M304R1.500	304 round bar 1.500	9/7/2016	12.20	\$12.90	\$157.38
			Yes	f		
			9/7/2016			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$157.38

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33469**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 4 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

8	M303H0.500	303 HEX BAR .500	9/7/2016	12.00	\$4.49	\$53.88
			Yes	f		
			9/7/2016			

MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$53.88

9	M174R0.750	17-4 round bar .750	9/7/2016	24.00	\$6.90	\$165.60
			Yes	f		
			9/7/2016			

17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564

GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI

MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total: \$165.60

10	M174B0.500X02.000	17-4 SS Bar .500 x 2.00	9/7/2016	12.00	\$24.85	\$298.20
			Yes	f		
			9/7/2016			

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643
GRAIN DIRECTION MUST BE ALONG LENGTH
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE = 150 KSI

Sp16-8-30

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33469**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 5 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$298.20

11	M303R0.750	303 Round Bar 0.750	9/7/2016	72.00	\$3.95	\$284.40
			Yes	f		
			9/7/2016			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$284.40

12	M2024T3S.050	2024-T3 .050 sheet	9/7/2016	48.00	\$6.61	\$317.15
			Yes	sf		
			9/7/2016			

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total: \$317.15

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33469**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 6 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

13	M304S16GA	304/316 Sheet .063	9/7/2016	40.00	\$4.48	\$179.36
			Yes	sf		
			9/7/2016			

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$179.36

14	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	9/7/2016	12.00	\$3.75	\$45.00
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$45.00

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33469**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 7 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Chantal Lavoie

15	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	9/7/2016	12.00	\$3.92	\$47.06
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$47.06

16	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	9/7/2016	12.00	\$11.80	\$141.60
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$141.60

17	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	9/7/2016	20.00	\$2.25	\$45.00
			Yes	f		
			9/7/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: quote st-961761,st-963134,ST-963001

Note:

8/30/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO33469

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 8 of 8

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

Line Total: \$45.00

18	M6061T6S.080	6061-T6 .080 Sheet	9/7/2016	96.00	\$4.35	\$417.82
			Yes	sf		
			9/7/2016			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$417.82

19	71401-45	PROCUREMENT QUALITY CLAUSES	9/7/2016	1.00	\$0.00	\$0.00
			No			
			9/7/2016			

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$2,959.95

PO Instructions: quote st-961761,st-963134,ST-963001

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 8/30/2016